



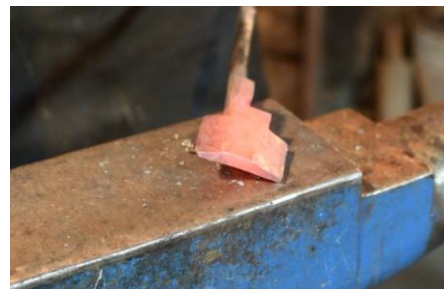
Quick / Rapid Box Jaw Tongs **INSTRUCTIONS**

Before you begin, we highly recommend watching our **YouTube** video which goes over these steps in greater detail:
Search "Box Jaw Tongs Instructional Video" or go to: <https://youtu.be/jgExQZpPeFo>



1. Place the flat jaw tong blank into the vise with the groove facing up and lined up with the edge of your vise. Then, use a twisting wrench to twist the jaw counter clockwise, when looking from the jaw down to the reins.

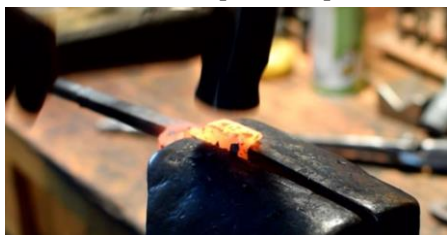
2. Repeat this process for the box jaw tong blank.



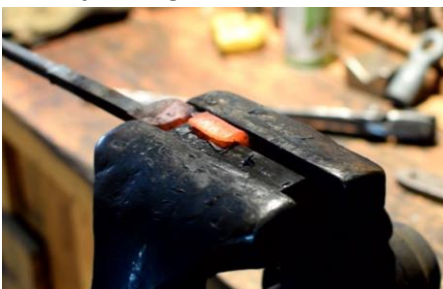
3. Use a cross peen hammer to thin the jaw of the box jaw tong blank.



4. Use a cross peen hammer to draw out and thin the jaw of the flat jaw tong blank.



5. Place your box jaw tong blank in the vise with the "inside" of the jaw facing to the rear of the vise and the necessary amount of jaw sticking out above the top of the vise. Use your hammer to bend the jaw 90 degrees.



6. Use the appropriate size spacer for the material you will be using your tongs with and clamp into the vise to bend the second side of the box jaws.



7. Drill the hole for the rivet.

8. Draw out the reins.



9. Cut excess length from the end of the flat jaw tong blank.



10. Rivet together



11. Make final adjustments by heating and squeezing/twisting as necessary to ensure the reins are lined up properly and will be comfortable to hold on to.



If you have any questions regarding Quick / Rapid Tongs or any of our other products, please email us at mail@kensiron.com or call us at 320-746-8161

Enjoy your finished tongs!