

839244-20

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**Report For:** 3i Corporation

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Attention: Albert Chen

Specimen: #1: Medical Masks

# Report Date:

Laboratory #:

July 2, 2020 Received Date: June 29, 2020

## TEST REPORT

One specimen, consisting of Medical Masks, was submitted to be tested for differential pressure, synthetic blood penetration and flame spread to determine acceptability with level 2 barrier classification under ASTM F2100-19 requirements.

Note: This report ONLY contains results for three of the five requirements as per ASTM F2100-19. Unless all the tests are performed, final overall performance level cannot be achieved for the submitted medical mask.

## Medical Face Mask Material Requirements

Characteristic	Level 1 Barrier	Level 2 Barrier	Level 3 Barrier	Summary Results
Bacterial Filtration Efficiency, %	≥95	≥98	≥98	Not Performed
Differential Pressure, mm H <sub>2</sub> O/cm <sup>2</sup>	<5.0	<6.0	<6.0	Pass Level 2 or 3
Sub-Micron Particulate Filtration Efficiency at 0.1 micron, %	≥95	≥98	≥98	Not Performed
Synthetic Blood Penetration minimum pressure in mmHg for pass result	80	120	160	Pass Level 2
Flame Spread	Class 1	Class 1	Class 1	Pass any Level
OVERALL PERFORMANCE LEVEL	Incomplete		plete	

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**Cambridge Materials Testing Limited** 

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# **DIFFERENTIAL PRESSURE**

EN 14683:2019 edition Annex C

Each specimen was conditioned for 4 hours minimum at 21+/-5 C and 85+/-5 % R.H.

Requirements ASTM F2100-19: Differential Pressure (mmH<sub>2</sub>O/cm<sup>2</sup>)

Level 1 Barrier: <5.0 Level 2 Barrier: <6.0 Level 3 Barrier: <6.0

#### **RESULTS**

Specimen #	<u>Differential Pressure</u> (mm H <sub>2</sub> O/cm <sup>2</sup> )	Specimen (Pass/Fail)	FINAL RESULT
1-1	5.5	Pass	
1-2	5.2	Pass	
1-3	5.2	Pass	PASS FOR LEVEL 2 or 3
1-4	5.2	Pass	PASS FOR LEVEL 2 01 3
1-5	5.4	Pass	
Average	5.3		

Mask Surface Area: 25mm diameter (x5 test areas) (4.9 cm<sup>2</sup>)

Air Flow Rate: 8 L/min

Mask Location Specimen taken from: Each specimen from middle of the mask (X 5 specimens).

Note: For a test plan of 5 specimens, no failure is allowed for an Acceptable Quality Limit of 4.0%.



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## SYNTHETIC BLOOD PENETRATION

ASTM F1862/F1862M-17 at 120 mmHg pressure

## **RESULTS**

Specimen #	Test Pressure (mmHg)	Total Number of Specimens	Number of Pass Specimens	FINAL RESULT
1	120	32	32	Pass for Level 2

Note: Acceptable Quality Limit of 4.0% is met for single sampling plan when 29 or more of the 32 tested specimens show pass results.

Material construction type	Not provided/unknown
Supplier	Not provided/unknown
Lot number	Not provided/unknown
Date of receipt	June 29, 2020
Date of test	June 30, 2020
Fluid velocity (cm/s)	559
Volume of impact fluid (ml)	2
Angle of pneumatic valve to horizontal	3°
Description target area mask	White Flat Area
Distance from tip cannula to mask (in)	12
Technique to enhance visual detection	Cotton swab used to lightly daub on the surface
Conditioning parameters	21±5°C, 85±5% R.H for minimum of 4 hours

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## **FLAME SPREAD**

The specimen, consisting of 5 masks, was tested in accordance to 16 CFR 1610 (1-1-16 Edition).

	Specimen #	RESULT	CONCLUSION
	1-1	IBE	
Specimen	1-2	IBE	Classified as Class 4
#1	1-3	IBE	Classified as Class 1 PASS for ANY LEVEL
	1-4	IBE	PASS IOI ANT LEVEL
	1-5	IBE	

IBE: Ignited but extinguished

**Test:** Flame Resistance 45° angle test. One-Second Flame Impingement.

Type of fabric: Without a raised fiber surface

Surface tested: Face

Type of test: Original State

**Direction tested:** Length

Testing Conditioning: Specimens conditioned at 105°C for 30 min, then placed in desiccator

**Requirements:** The flame spread time for textile products without a raised fiber surface must be

greater than 3.5 seconds.

Note: For a test plan of 5 specimens, no failure is allowed for an Acceptable Quality Limit of 4.0%.

Note: Original State - Class 1